



Typical Physical Properties

PROPERTY	VALUE	ASTM METHOD
MELT INDEX (gm/10 min.)	0.25	D 1238
*DENSITY (gm/cc)	0.919	D 1505
DART IMPACT (gms)	250	D 1709
COEFFICIENT OF FRICTION	0.5	D 1894
ULTIMATE TENSILE (psi)	MD 3,500	D 882
	TD 3,000	D 882
ELONGATION (%)	MD 250	D 882
	TD 750	D 882
1% SEC. MODULUS (psi)	MD 22,000	D 882
	TD 28,000	D 882

Applications

Heavy Duty Bags
Heavy Duty Shipping Sacks
Industrial Shrink Film
Heavy Duty C&A Sheeting

Properties

Excellent Impact Strength
Good Tear Strength
Good Tensile Properties
Good Heat Sealability

*Typical film property as measured on a 1.25 mil blown film sample fabricated at a 2.5:1 B.U.R.
Unformulated polymer only.

NOTES: KOSHER APPROVED

FDA

This material complies with FDA regulations in 21 CFR, section 177.1520, paragraph C, section 2.1, for use in articles that contact food.

PROCESSING

Extrusion melt temperatures of 375° to 410°F are recommended for Westlake Polymers' EF 601 with blow-up ratios of 1.5:1 or higher.

NOTICE

The data listed represents average values and are believed to be reliable. They are given for information; no guarantee of their accuracy is made; however, and the product is sold upon condition that purchasers shall make their own tests to determine the characteristics of the product and the suitability of the product for their particular purposes.

Westlake makes no representation or warranty of any kind, express or implied, with respect to this product, whether as to merchantability, fitness for particular purpose or otherwise.

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¹ Cast film conditions

² Haze values presented represent barefoot material only

³ Butene/Hexene Slip and Antiblock Codes

Grade Suffix	Slip	Antiblock
AA	None	None
AB	None	Low
AC	None	Medium
AD	None	High
BB	Low	Low
CB	Medium	Low
CC	Medium	Medium
DC	High	Medium
DD	High	High